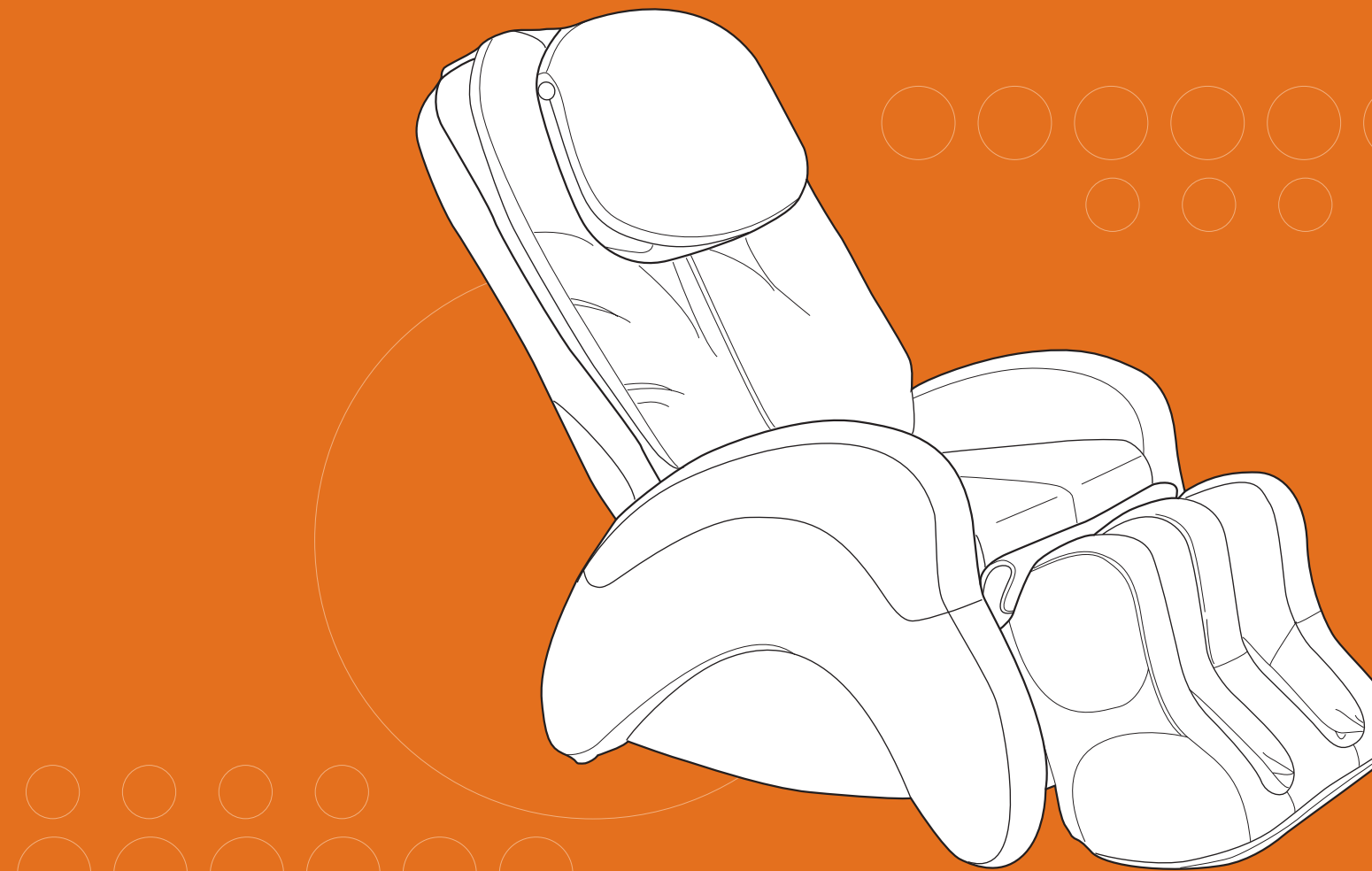




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No medical claims are warranted or implied by the use of this product.
iJoy is a registered trademark of Interactive Health.
www.vitalityweb.com

www.vitalityweb.com
 INTERACTIVE HEALTH



iJoy[®]
LIVE. PLAY. RELAX.

iJoy 320 USE & CARE MANUAL

**Interactive Health®
Partners in Your Well-Being**

For decades, Interactive Health has been a leader in the field of massage products. We create state-of-the-art products that embrace the latest technology while applying the ancient healing art of massage. With today's fast-paced lifestyles, balancing your physical and mental needs requires the right mix of proper nutrition, exercise, and massage. Interactive Health® Massage Systems are vital components for achieving balance between physical and mental well-being.

To learn more about our company and our products, we invite you to visit us on the Internet at: www.vitalityweb.com or call our Customer Service Representatives at 800-796-9656.



HTT, recommended by professionals, designed for you.



"HTT" is the preferred technology of the ACCO.
www.accoweb.org

iJoy® 320
LIVE. PLAY. RELAX.

YOU HAVE PURCHASED A TICKET TO
TRANQUILITY – CONGRATULATIONS!

Your iJoy®-320 chair is the perfect bridge between state-of-the-art technology and the ancient healing art of massage, providing you with a key ingredient for a balanced life right in your own home!

Your iJoy®-320 chair incorporates Human Touch Technology® - the very latest Robotic Massage® system. It emulates the same techniques used by massage and chiropractic professionals for back and spinal care. It's hard to believe it's not human!

To ensure that you don't overlook any of your chair's features, and that you use it safely, read this manual carefully. Then sit back, relax, and iJoy!

AN EXCELLENT
CHOICE!

KEEP IT

SAFE

Read all instructions before using this product.

WARNING: Do not put hands or fingers near the massage mechanism or rollers while this product is running. Touching the mechanism can result in injury from the rollers squeezing together.

DANGER: To reduce the risk of electrical shock

Always unplug this product from the electrical outlet immediately after using and before cleaning. Do not reach for this product if it has fallen into water. Unplug immediately.

WARNING: To reduce the risk of burns, fire, electric shock or injury to persons

- This product should never be left unattended when plugged in.
- Unplug from outlet when not in use, and before putting on or taking off parts.
- Do not operate under blanket or pillow. Excessive heating can occur and cause fire, electric shock, or injury to persons.
- Close supervision is necessary when this product is used by, on, or near children, invalids, or disabled persons.
- Use this product only for its intended use as described in this manual. Do not use attachments not recommended by the manufacturer.
- Never operate this product if it has a damaged cord or plug, if it is not working properly, if it has been dropped or damaged, or dropped into water. Return this product to a service center for examination and repair.
- Always keep the power cord away from heated surfaces.
- Never operate this product with the air openings blocked. Keep the air openings free of lint, hair, and the like.

- Never drop or insert any object into any opening.
- Do not use outdoors.
- Do not operate where aerosol (spray) products are being used or where oxygen is being administered.
- To disconnect, turn all controls to the OFF position, then remove plug from outlet.
- Do not massage abdomen when pain is present or if you are pregnant.
- Do not massage any area of the body that is swollen, inflamed or covered with skin eruptions. Do not use on unexplained calf pain.
- Do not use this product when standing on a damp floor, or when any part of the body is in contact with plumbing or any similar ground.
- Always connect this product to a properly grounded electrical outlet.
- This product is designed to operate on standard 120 Volt 60 Hz house current.
- Do not use this product if noise above normal sound is heard.
- This product is designed for personal in-home use. Commercial use will void warranty.

Safety Precautions

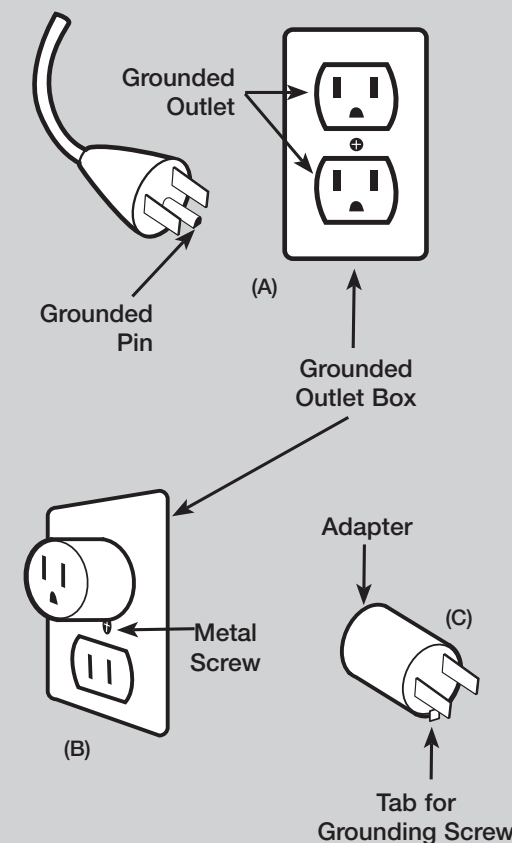
- Comfortable clothing is recommended while using this product.
- This product was meant to be used in a relaxed position. Never force any body part into the backrest area while the rollers are moving.
- Do not allow children to use this product.
- If you feel any abnormal discomfort during the operation of this product, turn off the power immediately and do not use the product. Consult your physician.
- Do not sit on the controller.
- Do not pull on the AC cord.
- Always confirm that there are no obstacles behind the product and that there is sufficient space to recline.
- When using this product after it has been in storage, check to see that the product is operating properly prior to sitting in the product.

- **Do not attempt to repair this product yourself.**
If a malfunction occurs, please contact Interactive Health at (800) 355-2762.

SAVE THESE INSTRUCTIONS

For all grounded cord-connected products:

Grounding methods:



Grounding Instructions:

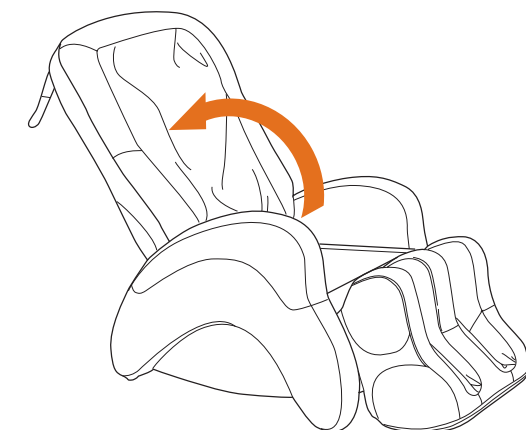
This product must be grounded. If it should malfunction or breakdown, grounding provides a path of least resistance for electrical current to reduce the risk of electric shock. This product is equipped with a cord having an equipment-grounding conductor and a grounding plug. The plug must be plugged into an appropriate outlet that is properly installed and grounded in accordance with all local codes and ordinances.

WARNING: Improper connection of the equipment-grounding conductor can result in a risk of electronic shock. Check with a qualified electrician or serviceman if you are in doubt as to whether this product is properly grounded. Do not modify the plug provided with the product – if it will not fit the outlet, have a proper outlet installed by a qualified electrician.

This product is for use on a normal 120-volt circuit and has a grounding plug that looks like the plug illustrated in sketch (A). A temporary adapter that looks like the adapter used in sketches (B) and (C) may be used to connect this plug to a 2-pole receptacle as shown in sketch (B), if a properly grounded plug is not available. The temporary adapter should be used only until a properly grounded outlet (sketch A) can be installed by a qualified electrician. The green colored, rigid ear tab or the like extending from the adapter must be connected to a permanent ground such as a properly grounded outlet box cover. Whenever the adapter is used, it must be held in place by a metal screw.

WARNING: This product is equipped with a thermal resetting protection device. This is an added safety feature to protect you and this product from overheating. If the product should suddenly stop and will not start, turn the main power switch, located on the back of the product, off and do not operate the product for at least 30 minutes. Failure to turn the product off may result in the product starting unexpectedly when the device cools.

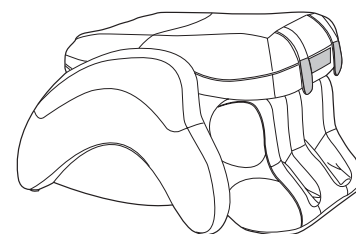
GET READY



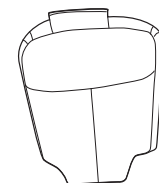
1. Unfold the chair

Pull gently up on the headrest to unfold the chair to an upright position. When completely unfolded, the backrest locks into place.

Unpack the box



Chair in folded position



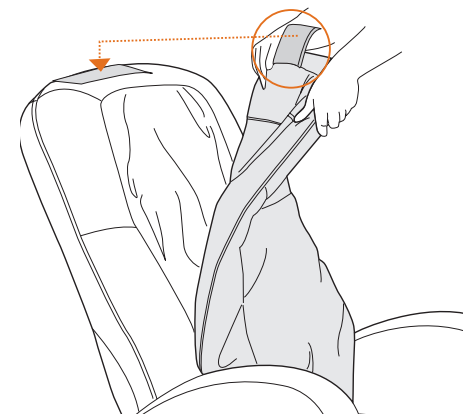
Backrest cushion



Head pillow

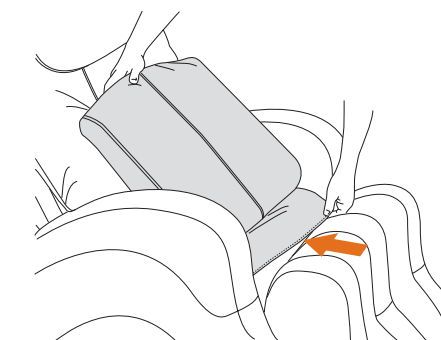
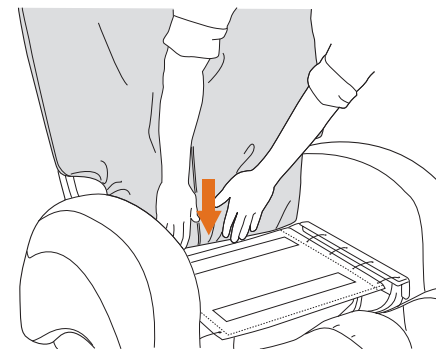


Seat cushion



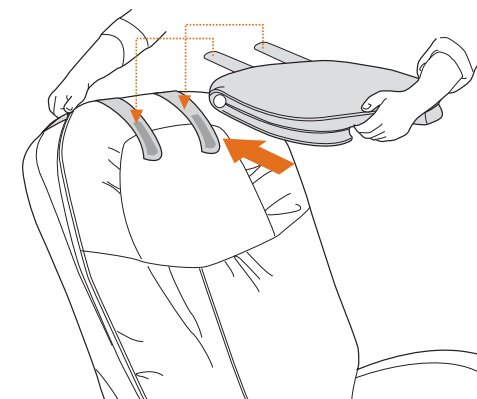
2. Attach the backrest cushion

Attach the top of the backrest cushion to the chair using the hook-and-loop strips. From the front of the chair, push the flap located at the bottom of the backrest cushion down behind the seat.



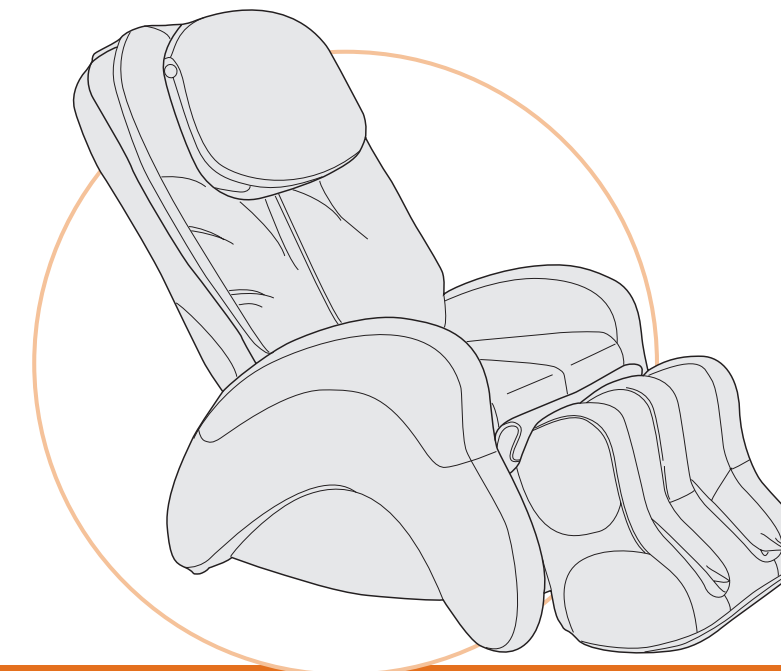
3. Attach the seat cushion

Place the seat cushion into position, aligning the zipper on the front of the cushion with the zipper on the front of the calf + foot massager. Zip the seat cushion to the calf + foot massager, then push down on the seat cushion to secure it to the seat using the hook and loop strips on the bottom of the cushion.



4. Attach the head pillow

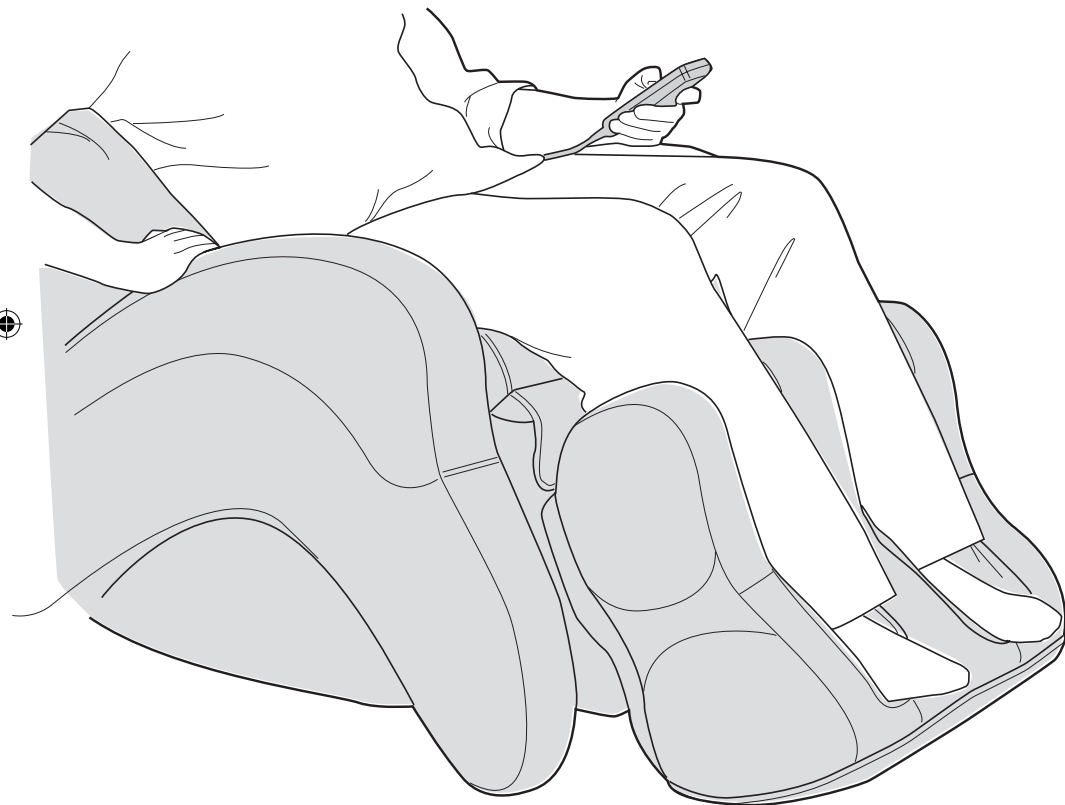
Pull the two straps located on the back of the headrest up and over the top of the chair. Attach the head pillow to the straps using the hook and loop strips. Adjust the head pillow height for maximum comfort.



Your iJoy®-320 requires some simple assembly (no tools required). Just follow the instructions on this page, and in a few short minutes you'll be set to go!

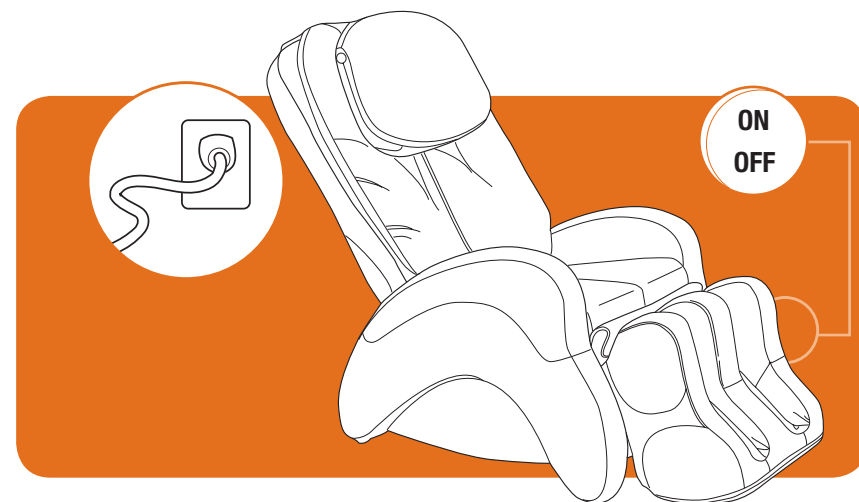
TAKE

A SEAT



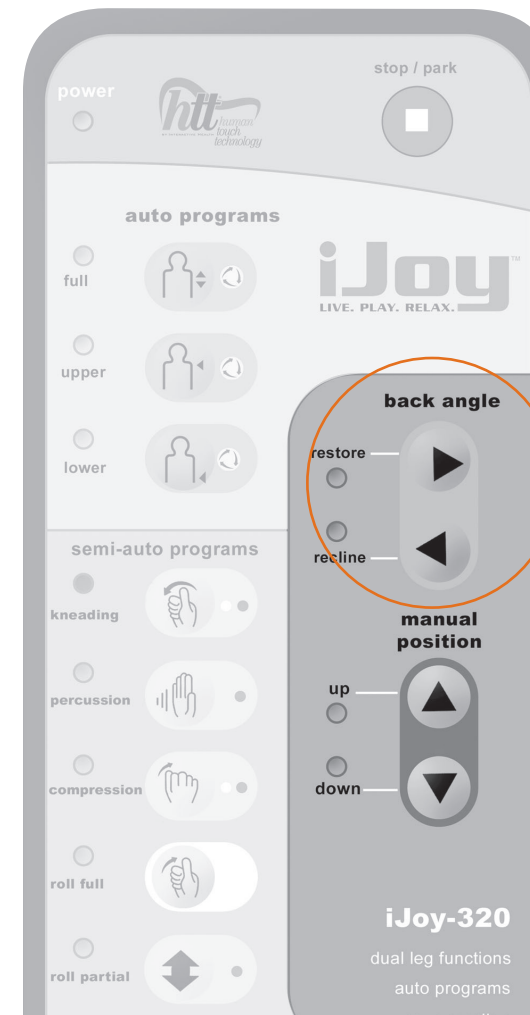
1. Plug it in

Plug the power cord into a grounded 110 VAC power source.



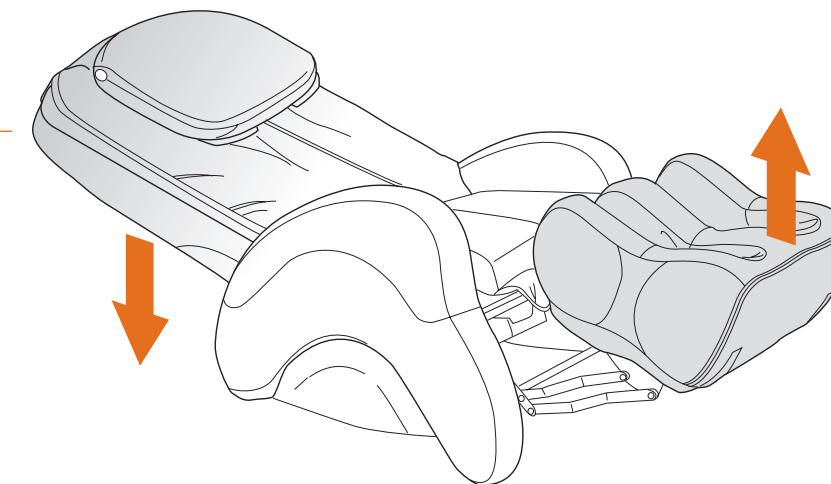
2. Power on

Turn the master power switch (on the left side of the chair) to On.



3. Get comfortable

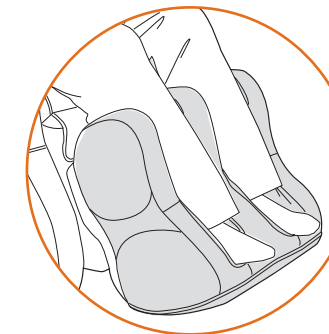
Use the remote control back angle buttons to adjust the backrest and calf + foot massager position. As you recline the backrest, the calf + foot massager rises.



Using your iJoy®-320 chair is easy

just sit down and turn it on! Use the remote to adjust the backrest angle and calf + foot massager for maximum comfort.

Now you're ready to iJoy!



Make sure your heels and calves are tucked snugly against the back of the calf + foot massager.

TAKE CONTROL

MASSAGE MODES

Kneading – kneads your back in small, circular motion on both sides of your spine simultaneously, relieving tension and soreness by lifting and stretching muscles. Kneading improves circulation and helps bring vital nutrients to the spinal area.



Stationary Massage Modes

Percussion – alternating rapid-tapping strokes along the spine stimulate both spinal muscles and spinal joint areas, emulating the percussive massage technique used in sports medicine for deep muscle therapy. Percussion massage flexes spinal joints and relieves pressure on the spinal column, invigorating the entire back area.



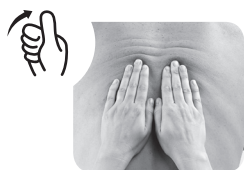
Stationary Massage Modes

Compression – presses on spinal muscles and spinal joint areas using alternating strokes and a gentle rocking motion, emulating a technique used in sports medicine and in spinal therapy by chiropractors. Compression spreads and puts pressure on deep muscle tissue, forcing it to relax, while the rocking motion loosens spinal joints. This technique aids in muscle and joint repair due to strain from exercise, long hours bent over a desk, or just day-to-day stress, and can improve mobility and overall posture.



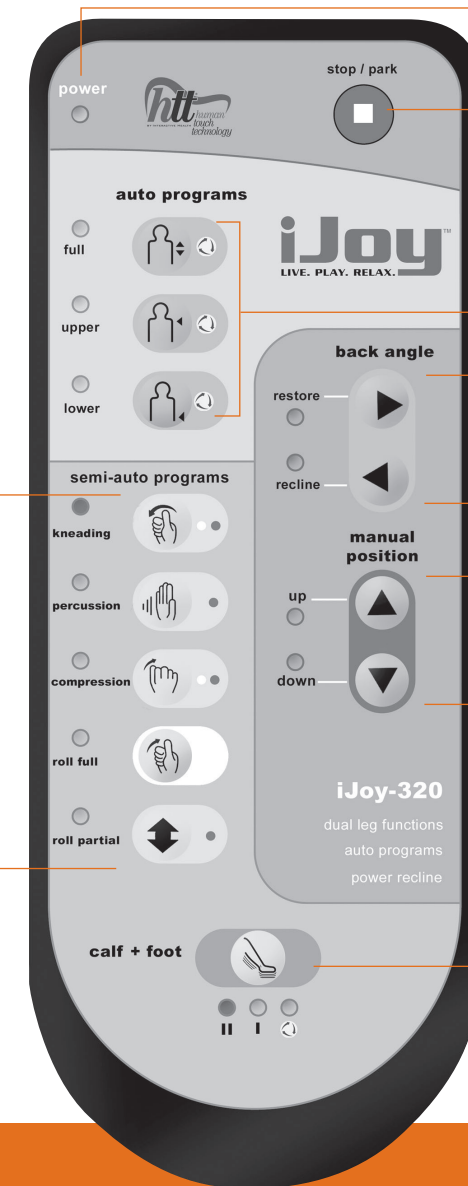
Stationary Massage Modes

Rolling Full – rolls gently up and down your back near your spine, gently alternating side-to-side, to warm up and loosen your muscles and prepare your back for deeper massage. Rolling massage relieves muscle tension, improves circulation and relaxes the back.



Use rolling modes on their own or along with a stationary mode

Rolling Partial – The same feel and benefits as described in “Rolling” that can be applied in a single area. Use the Manual Position up & down buttons to apply the massage in the desired area.



Power – lights red to indicate that master power switch is on

Stop/park – stops the massage and parks the massage rollers at the top of the backrest

Massage Programs massage the specified area of your back for 15 minutes, using a variety of massage techniques. The corresponding LED lights on the remote to indicate which massage mode is currently in use.

Full – massages your entire back

Upper – massages just your upper back

Lower – massages just your lower back

Back Angle – Use this button to adjust the backrest and calf + foot massager angle for maximum comfort.

Manual Position (up/down arrows) – Use this button along with one of the stationary massage modes, to set the massage rollers to the desired position on the backrest. You can press this button before or after selecting the massage mode.

Calf + foot massage – Press this button to select from three massage modes

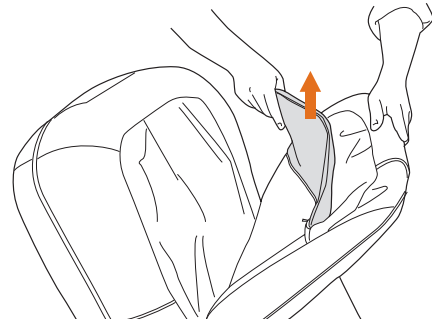
Now choose a massage mode to suit your mood! You can choose one of the four specific back massage modes. Or you can choose one of the three back massage programs, which alternate between massage modes and target different areas of your back. Got a specific spot that's sore? You can position the back massage rollers to target that spot. And then there's the calf + foot massage – choose from three different massage modes.

TAKE IT FURTHER

1. Flip the head pillow over to the back of the chair.
2. Detach the top of the backrest cushion hook and loop strip from the chair.



3. Open the horizontal zipper on the back of the backrest cushion.



4. Remove the massage-softening pad from the pocket.

5. Close the zipper.
6. Attach the top of the backrest cushion to the chair using the hook and loop strip.
7. Flip the head pillow over to the front of the chair.

You can re-insert the massage-softening pad in the future, following these same steps.

Want a stronger massage?

You can easily remove the massage-softening pad that comes preinstalled in your iJoy®-320 chair. But keep it handy, in case you want to replace it in the future.

TAKE CARE

To keep your product working and looking its best, please follow these simple care guidelines.

General Maintenance

1. Be sure to disconnect the power cord from the electrical outlet before cleaning.
2. Do not use benzene, thinner or any other solvents on your massage chair.
3. Remove dust on the backrest or armrest with a vacuum.
4. If the backrest or a armrests become soiled, wipe with a damp cloth, then a dry cloth.
5. Common vinyl cleaners may be used for tough stains.
6. When cleaning the controller or around the power switch, use a dry cloth only. Never use a damp cloth to clean the controller or power switch.
7. It is suggested that you cover the chair when not in use for a long period of time.
8. The mechanics of this product are specially designed and constructed to be maintenance free. No periodic lubrication or servicing are required.
9. Foreign objects should not be inserted between the massage nodes or the unit housing.
10. When not in use for a long period of time, we recommend that the power cord be coiled and that the unit be placed in an environment free of dust and moisture.
11. Do not store near heat or open flame. Do not leave this product exposed to direct sunlight for long periods of time. This may cause fading or damage.

Limited One (1) Year Warranty

Please read the following warranty information for important disclosures before using your new Human Touch Technology™, massage chair.

It is Interactive Health's mission to design, develop, manufacture and sell innovative, high quality massage products that create a better and healthier way of life. We appreciate your commitment to our mission and our products and are pleased to let you know that the Interactive Health®, HTT™ massage chair that you purchased comes with a limited one-year warranty. The warranty provides peace of mind that you are covered for mechanical or structural defects in workmanship within the coverage guidelines and limitations outlined below.

Coverage Guidelines:

The warranty begins on the original purchase date and consists of:

- Factory Service (Labor): Interactive Health® will supply packing materials, cover return shipping to Interactive Health®, repair parts covered by this warranty and labor for repair work and return shipping to purchaser when repairs are completed.
- Parts Only (Parts): Interactive Health® will supply repair parts that are covered by this warranty and return shipping to purchaser for repairs performed at the factory.
- Structural (Metal Frame): Interactive Health® will supply packing materials and repair parts covered by this warranty and return shipping to purchaser for repairs performed at the factory.

HTT™ Chair (iJoy® Models)	Factory Service	Parts	Structural
New Products (Original Packaging Only)	90 days	1 year	1 years
Refurbished Products	60 days	6 months	6 months
Floor Demos (including "out of box")	NONE	6 months	6 months

In the unlikely event that your chair malfunctions or requires repair, please contact your retailer. For USA customers only, please contact Interactive Health® Customer Service at (800) 355-2762 between the hours of 9:00AM and 5:00PM PST or cs@interhealth.com for assistance.

All warranty service requires approval and authorization by Interactive Health®. Products require a Return Merchandise Authorization Number (RMA) for any returns to the factory. For returns, the consumer is responsible for packing the product in the original box or in approved packaging that is available for sale from Interactive Health. Shipping and freight coverage under this warranty requires scheduling by Interactive Health and only includes "curb-side" pickup/delivery. Products received without a valid RMA number or one clearly marked on the box will be refused.

General Limitations:

- The warranty is only valid within the United States and Canada provided the product has been operated according to the instructions accompanying it and has not been misused or damaged in any way that is beyond the control of Interactive Health.
- All service covered by this warranty must be approved by Interactive Health and repairs performed by authorized technicians.
- The warranty applies only to the massage chair; accessories or enhancements are not covered.
- Important exclusions apply to cosmetic items such as fabrics, woods, foams, padding, plastics covers, etc.
- Interactive Health is not responsible in any way for losses, damages, or inconvenience caused by equipment failure.
- For a complete listing of warranty coverage, exclusions, and limitations, visit www.interhealth.com.
- Warranties do not apply to rental, business, commercial, institutional, or other non-residential users.
- Separate warranty terms apply to used/refurbished products including those received out-of-box. Proof of purchase (original receipt) is required for all warranty repairs.

EXTENDED WARRANTIES:

Interactive Health® offers extended warranty programs to enhance ownership of the Interactive Health® chair! Extended warranty purchases are available within 90 days of purchase of iJoy® Chairs from either the retailer or direct from Interactive Health's Customer Service Department.

Please visit www.vitalityweb.com for the latest terms and pricing for extended warranties.

Specifications*

Massage Robot:	2 Motor/ 4 Roller	Massage Head Storage:	Auto at Top
Operating Voltage:	110 –120 VAC 60 Hz	Automatic Timer Shut-Off:	15 minutes
Power Consumption:	90 Watts	Total Massage Stroke Length:	25.5 Inches
Size:	Chair (reclined) 73" L x 29" W x 30.5" H	Rolling:	1 speed
Weight:	Chair 134 Lbs	Kneading:	1 speed
Recline Angle:	115 - 155 Degrees	Compression:	1 speed
Number of Massage Functions:	Four (4)	Percussion:	1 speed
Programmed Function:	3 Full, Upper and Lower Back.	Accessories:	Massage Softening Pad

*Specifications are subject to change without prior notice.